

### L20 Internal timber doorsets

#### NON FIRE RATED DOORSET

Core: 44mm FSC® solid core door  
Size: To client's specification  
Lippings: 8mm FSC® hardwood lipped 4 edges  
Finish: To client's specification  
Glazing: 6.4mm clear laminated glass Ahm Std.  
Glazing sizes: 1.29m<sup>2</sup> maximum area  
Intumescent: N/A  
Weight: 55kg approx (based 2040 x 926)  
Lining: 30mm thick SW/HW/MDF Ahm Std.  
Stop: 44 x 15mm SW/HW/MDF Ahm Std.

#### 30 MINUTE FIRE RATED DOORSET

Core: 44mm FSC® solid core door  
Size: To client's specification  
Lippings: 8mm FSC® hardwood lipped 4 edges  
Finish: To client's specification  
Glazing: 7mm Pyrobelite glass Ahm Std.  
Glazing sizes: 1.29m<sup>2</sup> maximum area  
Intumescent: Lorient single fire strip  
Weight: 55kg approx (based 2040 x 926)  
Lining: 30mm thick SW/HW/MDF Ahm Std.  
Stop: 44 x 15mm SW/HW/MDF Ahm Std.

#### 60 MINUTE FIRE RATED DOORSET

Core: 54mm FSC® solid core door  
Size: To client's specification  
Lippings: 8mm FSC® hardwood lipped 4 edges  
Finish: To client's specification  
Glazing: 16mm Pyrobel glass Ahm Std.  
Glazing sizes: 0.82m<sup>2</sup> maximum area  
Intumescent: Lorient twin fire strips  
Weight: 65kg approx (based 2040 x 926)  
Lining: 30mm thick HW/MDF Ahm Std.  
Stop: 44 x 15mm HW/MDF Ahm Std.

#### 90 MINUTE FIRE RATED DOORSET

Core: 64mm FSC® solid core door  
Size: To client's specification  
Lippings: 3mm hardwood lipped 4 edges  
Finish: To client's specification  
Glazing: 25mm Pyrobel glass Ahm Std.  
Glazing sizes: 0.56m<sup>2</sup> maximum area  
Intumescent: In accordance with test data  
Weight: 80kg approx (based 2040 x 926)  
Lining: 44mm thick HW Ahm Std.  
Stop: 44 x 15mm HW Ahm Std.

#### 120 MINUTE FIRE RATED DOORSET

Core: 64mm FSC® solid core door  
Size: To client's specification  
Lippings: 3mm hardwood lipped 4 edges  
Finish: To client's specification  
Glazing: 25mm Pyrobel glass Ahm Std.  
Glazing sizes: 0.45m<sup>2</sup> maximum area  
Intumescent: In accordance with test data  
Weight: 85kg approx (based 2040 x 926)  
Lining: 44mm thick HW Ahm Std.  
Stop: 44 x 15mm HW Ahm Std.

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